



Metal Alkyls

Our products and capabilities



Nouryon



Welcome to Nouryon

We are Nouryon, your partner in essential chemistry for a sustainable future

We are a global specialty chemicals leader. Industries worldwide rely on our essential chemistry in the manufacture of everyday products such as paper, plastics, building materials, food, pharmaceuticals, and personal care items. Building on our nearly 400-year history, the dedication of our 10,000 employees, and our shared commitment to business growth, strong financial performance, safety, sustainability, and innovation, we have established a world-class business and built strong partnerships with our customers.

We operate in over 80 countries around the world and we supply customers around the world with ingredients for the manufacture of life's essentials. Specialty chemicals are used in, among others, paints, detergents, foods, plastics, cosmetics, construction, pulp and paper, pharmaceuticals, electronics and in agriculture.

Our products can be used in a variety of ways. For example, as basic building blocks of manufactured products, in the processing of raw materials, as intermediates used to produce finished goods, or they may be used to enhance the functionality and durability of manufactured products. You'll find us in the food you eat, the buildings you live and work in, the vehicles and roads you use to move around, as well as everyday items such as paper products and your children's toys.

We produce everyday essentials for the global polymer and electronic industries. Our product portfolio includes organic peroxides, metal alkyls, metallocenes and single site catalysts and polymer additives, which are essential ingredients for the thermo-plastic, composite and rubber industries.

We have a long history in metal alkyls, starting with large-scale production of aluminum alkyls in 1959, using technology licensed by Nobel laureate Karl Ziegler. Since then we have added many new metal alkyls to our product portfolio, with the growth of plastics in everyday life. Today, we are the global number one producer offering a broad range of metal alkyls, including aluminum, magnesium, boron and zinc alkyls. Each year, millions of tons of polypropylene, polyethylene, and several types of synthetic rubber are manufactured with our products. These polymers find their way into a wide variety of consumer products such as plastic packaging, toys and automotive parts.

Our products are also used in chemical synthesis of medicines and fine chemicals. In fact, some of the world's best selling active pharmaceutical ingredients are synthesized using our organometallic specialties.



A secure partner

We also offer excellent capabilities in the synthesis of single site catalysts, metallocenes, and complex organics that are used in the polyolefin, pharmaceutical and fine chemical industries. Our service includes the development of efficient synthetic routes, and synthesis on laboratory scale up to fully commercial production.

We supply a broad range of metal alkyls from our La Porte (Texas - USA) and Rotterdam (the Netherlands) sites, as well as from regional transfilling and blending stations in Brazil and India and a local stockpoint in Saudi Arabia. Our global distribution network allows us to deliver products to you anywhere in the world.

An important addition to our global footprint is the recent acquisition by Nouryon of Zhejiang Friend Chemical Co. (Friend), the largest Chinese producer of triethyl aluminum (TEAL) based in Jiaxing. This acquisition further enhances our global supply network, providing a regional production and distribution site to better serve the strongly growing Chinese and Asian market.

The acquisition will substantially raise our global TEAL production capacity and strengthen Nouryon's position as the leading global producer of TEAL. The deal also makes us the only truly global producer of metal alkyls.

That's how we ensure security of supply and easy access to quality products wherever you are.

All our sites are ISO 9001 and ISO 14001 certified to ensure the highest product quality and strict compliance with environmental regulations. Additionally, La Porte is an OSHA VPP Star site and both Rotterdam and Paulinia have achieved OHSAS 18001 certification. Our sites in the Americas have achieved RC 14001 certification as well.



- Headquarters
- Manufacturing
- Manufacturing - Metal Alkyls/HPMO
- Research, Development & Innovation
- Transfilling & blending stations
- Warehouses



A broad range of organometallics

Organometallics are used in a wide range of applications. The main area of application of metal alkyls is the polymerization of olefins and dienes by Ziegler-Natta catalyst systems. Metal alkyls and aluminoxanes are also used as (co)catalyst in a variety of related technologies that are extensions of Ziegler chemistry. These include oligomerization of ethylene, dimerization and cyclodimerization of olefins and dienes, and ring opening polymerization.

In pharmaceutical and fine chemical synthesis, our products are especially useful in reduction, addition, alkylation and deprotonation, where they facilitate various asymmetric steps. Some of our products are presently used in the production of some of the world's leading blockbuster drugs. Our products can be provided as neat metal alkyls, as blends in solvents, or custom mixtures of metal alkyls.

We bring you solutions. Whatever your particular requirements, we can develop the product to match. This product guide provides an overview of our main commercially available metal alkyls and aluminoxanes.

For detailed properties of metal alkyls, please refer to our Product Data Sheets which are available at polymerchemistry.nouryon.com



Aluminum alkyls

CHEMICAL NAME	ACRONYM	MOLECULAR FORMULA	CAS NO.	EINECS/ELINCS NO.
Trimethylaluminum	TMAL	(CH ₃) ₃ Al	75-24-1	200-853-0
Triethylaluminum	TEAL	(C ₂ H ₅) ₃ Al	97-93-8	202-619-3
Triisobutylaluminum	TIBAL	(i-C ₄ H ₉) ₃ Al	100-99-2	202-906-3
Tri-n-hexylaluminum	TNHAL	(n-C ₆ H ₁₃) ₃ Al	1116-73-0	214-241-6
Tri-n-octylaluminum	TNOAL	(n-C ₈ H ₁₇) ₃ Al	1070-00-4	213-964-4
Diethylaluminum ethoxide	DEAL-E	(C ₂ H ₅) ₂ AlOC ₂ H ₅	1586-92-1	216-447-1
Diisobutylaluminum hydride	DIBAL-H	(i-C ₄ H ₉) ₂ AlH	1191-15-7	214-729-9
Isoprenylaluminum	ISOPRENYL	(i-C ₄ H ₉) _m Al(C ₅ H ₁₀) _n	70024-64-5	274-261-6
Diethylaluminum chloride	DEAC	(C ₂ H ₅) ₂ AlCl	96-10-6	202-477-2
Ethylaluminum sesquichloride	EASC	(C ₂ H ₅) ₃ Al ₂ Cl ₃	12075-68-2	235-137-7
Ethylaluminum dichloride	EADC	C ₂ H ₅ AlCl ₂	563-43-9	209-248-6
Diisobutylaluminum chloride	DIBAC	(i-C ₄ H ₉) ₂ AlCl	1779-25-5	217-216-8
Isobutylaluminum dichloride	MONIBAC ^{a)}	i-C ₄ H ₉ AlCl ₂	1888-87-5	217-563-5

^{a)} From monoisobutylaluminum dichloride

Aluminoxanes

CHEMICAL NAME	ACRONYM	STANDARD SOLVENT	MOLECULAR FORMULA	CAS NO.	EINECS/ELINCS NO.
Polymethylaluminoxane	PMAO	Toluene	(CH ₃ AlO) _n	120144-903	^{a)}
Modified methylaluminoxane, Type 3A	MMAO-3A	Heptane	[(CH ₃) _{0.7} (i-C ₄ H ₉) _{0.3} AlO] _n	146905-79-5	^{a)}
Modified methylaluminoxane, Type 7	MMAO-7	Isopar® E	[(CH ₃) _{0.86} (n-C ₈ H ₁₇) _{0.14} AlO] _n	206451-54-9	^{a)}
Modified methylaluminoxane, Type 12	MMAO-12	Toluene	[(CH ₃) _{0.95} (n-C ₈ H ₁₇) _{0.05} AlO] _n	206451-54-9	^{a)}
Isobutylaluminoxane, Type 65	IBAO-65	Hexane	[i-C ₄ H ₉ AlO] _n	220326-29-4	^{a)}
Bis(diisobutylaluminum) oxide	DIBAL-O	Hexane	(i-C ₄ H ₉) ₂ AlOAl(i-C ₄ H ₉) ₂	998-00-5	213-646-5

^{a)} Regarded as polymeric substance which does not require EINECS/ELINCS notification

Magnesium alkyls

CHEMICAL NAME	ACRONYM	MOLECULAR FORMULA	CAS NO.	EINECS/ELINCS NO.
n-Butylethylmagnesium ^{a)}	MAGALA® BEM	n-C ₄ H ₉ MgC ₂ H ₅	62202-86-2	263-454-0
Di-n-butylmagnesium	MAGALA DNBM	(n-C ₄ H ₉) ₂ Mg	1191-47-5	214-736-7

^{a)} Also available in formulations containing approx. 0.5% and approx. 1.0% (molar) of butylated hydroxytoluene. This formulation is called BEM-2436. Note: All Magnesium alkyls are in heptane, but can in principle be supplied in select other solvents.

Boron alkyls

CHEMICAL NAME	ACRONYM	MOLECULAR FORMULA	CAS NO.	EINECS/ELINCS NO.
Triethylborane	TEB	(C ₂ H ₅) ₃ B	97-94-9	202-620-9

Zinc alkyls

CHEMICAL NAME	ACRONYM	MOLECULAR FORMULA	CAS NO.	EINECS/ELINCS NO.
Dimethylzinc	DMZ	(CH ₃) ₂ Zn	544-97-8	208-884-1
Diethylzinc	DEZ	(C ₂ H ₅) ₂ Zn	557-20-0	209-161-3

With respect to REACH we can state the following: We have filed all of the appropriate registrations with the European Chemicals Agency (ECHA). If applicable, exposure scenarios are provided as part of an extended Safety Data Sheet (eSDS). If available/applicable, the REACH registration number of this product and/or the REACH registration numbers of the individual ingredients of this product can be found on Section 3 of the applicable European Safety Data Sheet (SDS).



Your safety, our priority

Nouryon is recognized as a global leader in metal alkyl safety. Our proven success in safe handling of metal alkyls and other (metal-)organic specialties is due to our long-term commitment to safety. Safety is always our top priority.

Sharing our experience in safety is one of the most important resources we offer. Through our safety programs we provide expert advice on the handling of these materials including:

- classroom training of safety and handling of metal alkyls
- consultation on metal alkyl facility design
- demonstrations on the safe use, handling and control of metal alkyls
- on-site assistance and advice regarding procedures

Our Safety Research Laboratory in Deventer, the Netherlands, is heavily involved in R&D, ensuring the development of safe products and processes. Studies are carried out, in order to ensure a high level of safety in manufacturing, handling and transport of dangerous substances. Please contact us if you are interested in such services.

Safety and technical support is offered globally to our customers. We have a team of regional Technical Development Managers, who are the liaison between the market and R&D. They understand your future needs and are committed to the success of our customers.

Custom synthesis

We offer custom-manufactured complex organics, such as ligands, metallocenes, single site catalysts and other specialty chemicals. We provide proprietary technology, scale-up expertise and commercial scale production.



We have developed significant capabilities in this field, using synergies with Nouryon's organic synthesis strengths.

Our expertise and facilities find growing use in the synthesis of (single site) catalysts and specialty chemicals, that are used in polyolefin, elastomer, pharmaceutical, and fine chemical industries.

Our core competencies are in complex and hazardous chemistries, and the handling of highly reactive chemicals (incl. metal alkyls, titanium tetrachloride, Grignard reagents).

We have the expertise to work in an oxygen and water free environment. We strive for the highest product purity and consistency.

We have broad experience in developing and optimizing process routes, and recycling process streams, thereby reducing or eliminating waste in manufacturing.

Our custom-manufactured organometallic specialties are shipped to customers throughout the world.

We want to be your preferred supplier, producing custom specific products through arrangements protected by confidentiality agreements. From gram-scale to multiple-metric-ton level, we're happy to meet with you and discuss your target molecule.

Moreover, we manufacture non-proprietary metallocenes like bis (cyclopentadienyl) titanium dichloride (TDC, CAS No. 1271-19-8).





Shipping containers

We maintain a fleet of cylinders, portable tanks, ISO containers, tank trailers and rail cars designed for the shipment of metal alkyls and organometallic specialties. Our shipping containers are designed and constructed to meet all national and international transport regulations and are tested periodically, in accordance with the appropriate regulations.

CYLINDER	VOLUME (90% FULL)	DIMENSIONS	
		Diameter	Height
Pyrosafe	0.85 l (0.225 gal)	9.0 cm (3.562 in)	26.7 cm (10.5 in)
B-2	9.8 l (2.59 gal)	23.2 cm (9.125 in)	46.4 cm (18.25 in)
B-5	19.6 l (5.18 gal)	30.8 cm (12.125 in)	53.3 cm (21 in)
B-28	98.4 l (26.0 gal)	37.1 cm (14.625 in)	129.5 cm (51 in)
B-118	405 l (107 gal)	76.2 cm (30.0 in)	145.7 cm (57.4 in)



PORTABLE TANK	VOLUME (90% FULL)	DIMENSIONS		
		Length	Diameter	Height
C-250	829 l (219 gal)	208 cm (82 in)	81 cm (32 in)	96.5 cm (38 in)
C-430 dome type	1,465 l (387 gal)	208 cm (82 in)	107 cm (42 in)	122 cm (48 in)
C-430 saddle type	1,465 l (387 gal)	208 cm (82 in)	107 cm (42 in)	128 cm (50.5 in)
C-480 saddle type	1,692 l (447 gal)	219.6 cm (86.4 in)	110 cm (43.3 in)	130.5 cm (51.4 in)
C-1980	6,745 l (1,782 gal)	305 cm (120 in)	190 cm (74.8 in)	224 cm (88.2 in)
ISO ^a	19,200-21,150 l (5,068-5,584 gal)	606 cm (239 in)	244 cm (96 in)	259 cm (102 in)

^a Exact volume of an ISO tank container depends on the model

Rail car (34,070 l (9,000 gal) (90% full)) and tank trailer (22,100 l (5,838 gal)) containers are available in North America only.

Our continuous investment in shipping containers and our global distribution network are demonstrations of our commitment to security of supply.





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For product inquiry and ordering information, please contact your Nouryon account manager or regional Nouryon sales office.

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Additional information

Product Data Sheets (PDS) and Material Safety Data Sheets (MSDS) for our polymerization initiators are available at polymerchemistry.nouryon.com

On request we also provide specific publications on subjects such as applications of metal alkyls, analytical technique, safe use and storage of metal alkyls, facilities design and maintenance, and unloading procedures.

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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